



ISE FARMS, INC.

April 14, 1989

Mr. Preston M. Canzius
Environmental Engineer
New Jersey Compliance Branch
United States Environmental Protection Agency
26 Federal Plaza Room 747
New York, NY 10278

Dear Mr. Canzius:

Enclosed is our response to the EPA letters of 2/7 and 3/29/89. Ise America, Inc., Seaboard Foods, Inc. and Ise Farms, Inc. are affiliated companies. Ise America and Seaboard Foods however, do not have any operations in Warren County; therefore, responses as noted are by Ise Farms.

We have answered all questions to the best of our knowledge and ability. Should you require further information, please contact me.

Sincerely,

Brent Fortenberry
Senior Vice President

/ls

enc.

196929



FAX (201) 454-9795

PHONE (201) 454-4148

GOODSPRINGS ROAD, P.O. BOX 100, BROADWAY, NEW JERSEY 08808-0100

1001003



ISE FARMS, INC.

April 14, 1989

Mr. Preston M. Canzius
Environmental Engineer
New Jersey Compliance Branch
United States Environmental Protection Agency
26 Federal Plaza Room 747
New York, NY 10278

RE: Letters of February 7 and March 29, 1989

Dear Mr. Canzius:

Following is our response, in numerical sequence, to the aforementioned letter.

1. a. Ise Farms, Inc.
 - b. Hikonobu Ise - President
Shuntaro Ise - Vice President
Kikuo Urayama - Vice President, Assistant Secretary, & Assistant Treasurer
 - c. State of Incorporation - Delaware
Agents for process in New Jersey and Delaware:
C.T. Corporation
1633 Broadway
New York, NY 10019
(212) 664-1666
 - d. Enclosed
 - e. Ise America, Inc.
750 Airport Road
Lakewood, NJ 08701
 - f. State of Incorporation - Delaware
(See "c" above - same agents for process)
2. See cover letter
3. N/A
4. Copy enclosed

Preston M. Canzius
April 14, 1989
Page 2

5. Block 26 - Lots 16 & 17
Block 27 - Lots 2 & 4
Operations started 8/84

6. See enclosed tour handbook

Keith Pritchard - General Manager (no longer employed with our company)
Route 4 - Box 66
Denver, NC 23087

Mike Reilly - General Manager (no longer employed with our company)
113 Westchester
Annandale, NJ 08801

Brent Fortenberry - Senior Vice President
750 Airport Road
Lakewood, NJ 08701

7. N/A

8. No

Questions #9 through #16 are N/A.

17. Brent Fortenberry
Senior Vice President
750 Airport Road
Lakewood, NJ 08701
(201) 370-8090

CERTIFICATION OF ANSWERS TO REQUEST FOR INFORMATION

State of New Jersey

County of Warren

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this document (response to EPA Request for Information) and all documents submitted herewith, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete, and that all documents submitted herewith are complete and authentic unless otherwise indicated. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment.

Brent Fortenberry
NAME (print or type)

Senior Vice President
TITLE (print or type)

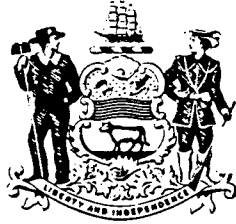
Brent Fortenberry
SIGNATURE

Sworn to before me this
17th day of April, 1989

Joan M. Heras
Notary Public

JOAN M. HERAS
NOTARY PUBLIC OF NEW JERSEY
My Commission Expires May 1, 1992

1001096



Office of Secretary of State

I, GLENN C. KENTON, SECRETARY OF STATE OF THE STATE OF
DELAWARE DO HEREBY CERTIFY THE ATTACHED IS A TRUE AND CORRECT
COPY OF THE CERTIFICATE OF INCORPORATION OF ISE FARMS, INC. FILED
IN THIS OFFICE ON THE TWENTY-FIRST DAY OF JUNE, A.D. 1984, AT 10
O'CLOCK A.M.

1 1 1 1 1 1 1 1 1

Glenn C. Kenton

Glenn C. Kenton, Secretary of State

AUTHENTICATION:

10272453

DATE:

06/21/1984

721730022

1001097

CERTIFICATE OF INCORPORATION

OF

ISE FARMS, INC.

The undersigned, for the purpose of organizing a corporation under the General Corporation Law of the State of Delaware, certifies:

FIRST: The name of the corporation is Ise Farms, Inc.

SECOND: The address of the corporation's registered office in the State of Delaware is No. 100 West Ninth Street, in the City of Wilmington, County of New Castle. The name of its registered agent at such address is The Corporation Trust Company.

THIRD: The purpose of the corporation is to engage in any lawful act or activity for which corporations may be organized under the General Corporation Law of the State of Delaware.

FOURTH: The total number of shares of stock which the corporation shall have authority to issue is one hundred (100) shares, of the par value of one dollar (\$1.00) each.

FIFTH: The name and mailing address of the incorporator is Patricia Irvin, c/o Milbank, Tweed, Hadley & McCloy, One Chase Manhattan Plaza, New York, New York 10005.

SIXTH: The directors shall have power to make, alter or repeal by-laws, except as may otherwise be provided in the by-laws.

SEVENTH: Elections of directors need not be by written ballot, except as may otherwise be provided in the by-laws.

WITNESS my signature this 19th day of June, 1984.



Sole Incorporator

272860

DEED

This Deed is made on MARCH 29, 1984

BETWEEN DOWNSVIEW, INC.,

a corporation of the state of New Jersey
having its principal office at 16 Scotland Drive, Livingston, NJ 07039
referred to as the Grantor,

AND

ISE AMERICA, INC.

a corporation of the state of Delaware

whose post office address is 750 Airport Road, Lakewood, NJ 08701
referred to as the Grantee.

The word "Grantee" shall mean all Grantees listed above.

Transfer of Ownership. The Grantor grants and conveys (transfers ownership of) the property described below to the Grantee. This transfer is made for the sum of FOUR HUNDRED ELEVEN THOUSAND TWO HUNDRED SIXTEEN and no/100 (\$411,216.00) DOLLARS---
The Grantor acknowledges receipt of this money.

Tax Map Reference. (N.J.S.A. 46:15-2.1) Municipality of Franklin Township
Block No. 26 Lot No. 17 & Block 27, Lot 2 Account No.
☐ No property tax identification number is available on the date of this Deed. (Check box if applicable.)

Property. The property consists of the land and all the buildings and structures on the land in the County of Warren Township of Franklin and State of New Jersey. The legal description is:

SEE SCHEDULE "A" attached.

Tract One as described in Schedule A attached hereto consisting of 64.7830 acres known and designated as Lot 2 in Block 27 and is Tract Two in a deed from New Jersey Stake of the Church of Jesus Christ of Latter Day Saints to Downsview, Inc. dated November 7, 1974 and recorded November 11, 1974 in Deed Book 554 for Warren County on pages 825&c.

Tract Two as described in Schedule A attached hereto consisting of 90.3929 acres is known and designated as Lot 17 in Block 26 and is Tract Three in a deed from New Jersey Stake of the Church of Jesus Christ of Latter Day Saints to Downsview, Inc. dated November 7, 1974 and recorded November 11, 1974 in Deed Book 554 for Warren County on pages 825&c.

1001100

prepared by: Harry K. Seybolt
Harry K. Seybolt, Esq.

SCHEDULE "A"

Tract One:

Lot 2, Block 27

DESCRIPTION of property situate in Franklin Township, Warren County, New Jersey.

BEGINNING at a set iron pin in the northerly sideline of a 50 foot wide right-of-way known as Good Springs Road. Said pin marking the beginning corner, tract two of a deed from the New Jersey Stake of the Church of Jesus Christ of Latter-Day Saints to Downsview, Inc. dated November 7, 1974 and recorded in the Warren County Clerk's Office in Deed Book 554 Page 825. Said pin also marking a corner of adjoining lands of Blummer and Rosenberg, et als; and runs

thence: (1) leaving Good Springs Road and running along lands of Blummer and Rosenberg, et als North 16 degrees 38 minutes West 1910.56 feet to a set iron pin marking a corner of lands of Blummer and Rosenberg, et als in the southerly line of lands of Erie Lackawanna Railroad Co.;

thence: (2) leaving lands of Blummer and Rosenberg, et als and running along the southerly line of a 99 foot wide railroad right-of-way to Erie Lackawanna Railroad Co. North 61 degrees 04 minutes East 1783.18 feet to a found concrete monument marking the third corner, tract two of the deed to Downsview, Inc. and also marking the 11th corner, tract two of an adjoining deed from W.W. & J. Co., Inc. and Broadway Motor Court, Inc. to Henry Blummer and Lillian Blummer, his wife and Albert Rosenberg and Sara Rosenberg, his wife dated November 30, 1973 and recorded in the Warren County Clerk's Office in Deed Book 546 Page 87;

thence: (3) leaving lands of Erie Lackawanna Railroad Co. and running along a fence row, along the third course of the deed to Downsview, Inc. and also a portion of the 10th course reversed of the deed to Blummer and Rosenberg as recorded in the Deed Book 546 Page 87 South 26 degrees 26 minutes 10 seconds East 1277.05 feet to a point in the northerly sideline of the aforementioned Good Springs Road;

thence: (4) along the northerly sideline of Good Springs Road South 59 degrees 48 minutes 10 seconds West 157.52 feet to a point of curvature therein;

1001101

thence: (5) still along said northerly sideline by a curve curving to the left, an arc length of 240.34 feet, a radius of 1371.92 feet, a central angle of 10 degrees 02 minutes 15 seconds to a point of tangency therein;

thence: (6) still along said sideline South 49 degrees 45 minutes 55 seconds West 855.00 feet to a point of curvature therein;

thence: (7) still along said northerly sideline by a curve curving to the left, an arc length of 347.07 feet, a radius of 1218.82 feet, a central angle of 16 degrees 18 minutes 55 seconds to a point of tangency therein;

thence: (8) still along said northerly sideline South 33 degrees 27 minutes West 439.80 feet to a point of curvature therein;

thence: (9) still along said northerly sideline by a curve curving to the right, an arc length of 199.02 feet, a radius of 1017.28 feet, a central angle of 11 degrees 12 minutes 34 seconds to the point and place of beginning.

CONTAINING: 64.7830 acres

SUBJECT TO: a 15 foot wide gas pipeline easement which crosses a portion of this property at its northwest corner. Said easement being described in Deed Book 727 Page 343.

The above description being drawn by Robert E. Berry, LLS/LPP in accordance with a survey by ROBERT C. EDWARDS ASSOC., INC. dated February 28, 1984.

Tract Two:

Lot 17, Block 26

DESCRIPTION of property situate in Franklin Township, Warren County, New Jersey.

BEGINNING at a set iron pin in the northerly line of lands of Erie Lackawanna Railroad Co. Said point marking the beginning corner, tract three of a deed from The New Jersey State of the Church of Jesus Christ of Latter-Day Saints to Downsville, Inc. dated November 7, 1974 and recorded in the Warren County Clerk's Office in Deed Book 554 Page 825. Said point also marking a corner of adjoining lands of John Hoser. Said point being North 16 degrees 04 minutes West 101.55 feet distant across said railroad lands from a point in the southerly line of said lands which marks the second corner, Lot two, Block 27 of this description and runs from said point of beginning:

thence: (1) leaving lands of Erie Lackawanna Railroad Co. and running along a fence row along adjoining lands of John Hoser North 16 degrees 21 minutes West 2360.00 feet to a point in the center of Pohatcong Creek;

thence: (2) up the center of Pohatcong Creek and along lands of Hoser North 45 degrees 25 minutes 35 seconds East 102.48 feet to a point;

thence: (3) still up the center of said creek, along lands of Hoser North 13 degrees 59 minutes East 120.00 feet to a point;

thence: (4) still up the center of said creek, along lands of Hoser and lands of Blummer and Rosenberg North 1 degree 05 minutes East 190.00 feet to a point;

thence: (5) still up the center of said creek, along lands of Blummer and Rosenberg North 21 degrees 53 minutes East 137.00 feet to a point;

thence: (6) still up the center of said creek, along Blummer and Rosenberg North 45 degrees 43 minutes 30 seconds East 227.50 feet to a point;

thence: (7) still up the center of said creek, along Blummer and Rosenberg North 72 degrees 51 minutes East 112.00 feet to a point;

thence: (8) still up the center of said creek, along Blummer and Rosenberg North 83 degrees 32 minutes East 302.00 feet to a point;

thence: (9) still up the center of said creek, along Blunner and Rosenberg South 81 degrees 23 minutes East 354.00 feet to a point;

thence: (10) still up the center of said creek, along Blunner and Rosenberg South 69 degrees 07 minutes East 59.00 feet to a point;

thence: (11) still up the center of said creek, along Blunner and Rosenberg North 88 degrees 22 minutes East 53.43 feet to the 12th corner, tract three of the aforementioned deed to Downsview, Inc. and the 21st corner, tract one of a deed from W.W. & J. Co., Inc. and Broadway Motor Court, Inc. to Henry Blunner and Lillian Blunner, his wife and Albert Rosenberg and Sara Rosenberg, his wife dated November 30, 1973 and recorded in the Warren County Clerk's Office in Deed Book 546 Page 87;

thence: (12) leaving Pohatcong Creek and running along the 12th course tract three of the aforementioned deed to Downsview, Inc. and along the 20th course reversed, tract one of Deed Book 546 Page 87 South 26 degrees 20 minutes 10 seconds East 2308.85 feet to a found railroad rail monument in the northerly line of lands of Erie Lackawanna Railroad Co. Said monument being North 26 degrees 05 minutes 30 seconds West 99.12 feet distant across said railroad lands from a found concrete monument marking the third corner, of Lot 2, Block 27;

thence: (13) along the northerly line of lands of Erie Lackawanna Railroad Co. South 61 degrees 04 minutes West 1765.43 feet to the point and place of beginning.

CONTAINING: 90.3929 acres

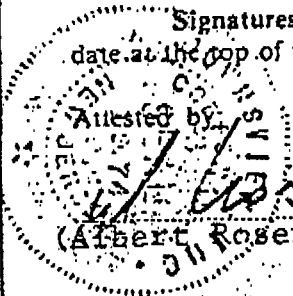
SUBJECT TO: a 65 foot wide New Jersey Power & Light Co. right-of-way which runs along the northerly line of Erie Lackawanna Railroad Co. lands

SUBJECT TO: a gas pipeline easement to Elizabeth Town Gas. Co.

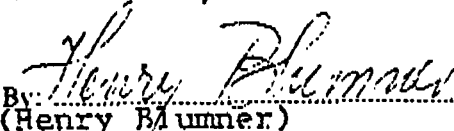
The above description being drawn by Robert L. Berry, LLS/LPP in accordance with a survey by ROBERT C. EDWARDS ASSOC., INC. dated Feb. 28, 1984.

Promises by Grantor. The Grantor promises that the Grantor has done no act to encumber the property. This promise is called a "Covenant as to Grantor's acts". (N.J.S.A. 46:4-6) This promise means that the Grantor has not allowed anyone else to obtain any legal rights which affect the property, (such as by making a mortgage or allowing a judgment to be entered against the Grantor).

Signatures. This Deed is signed and attested to by the Grantor's proper corporate officers as of the date at the top of the first page. Its corporate seal is affixed.

Attested by: 
(Albert Rosenberg) Secretary

DOWNSVIEW, INC.

By: 
(Henry Blumner) President

STATE OF NEW JERSEY, COUNTY OF Warren

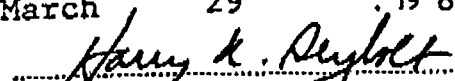
SS.:

I CERTIFY that on March 29, 1984
Albert Rosenberg

personally came before me and this person acknowledged under oath, to my satisfaction, that:

- (a) this person is the secretary of Downsvew, Inc. the corporation named in this Deed:
- (b) this person is the attesting witness to the signing of this Deed by the proper corporate officer who is Henry Blumner the President of the corporation:
- (c) this Deed was signed and delivered by the corporation as its voluntary act duly authorized by a proper resolution of its Board of Directors:
- (d) this person knows the proper seal of the corporation which was affixed to this Deed:
- (e) this person signed this proof to attest to the truth of these facts; and
- (f) the full and actual consideration paid or to be paid for the transfer of title is \$ 411,216.00.
(Such consideration is defined in N.J.S.A. 46:15-5.)

Signed and sworn to before me on
March 29, 1984


(Harry K. Seybolt) An Attorney at
Law of New Jersey


(Print name of attesting witness below signature)
Albert Rosenberg, Secretary

Prepared by:


Harry K. Seybolt, Esq.

N.J.S.A. 46:15-13 (Print signer's name below signature)

1001105

DEED

DOWNSVIEW, INC., a New Jersey
corporation

Grantor,

TO

ISE AMERICA, INC.

Grantee.

Record and return to:

ROBERT A. ROTHSTEIN, ESQUIRE
ROTHSTEIN, MANDELL & STROHM
P.O. BOX 1589
LAKEWOOD, NEW JERSEY 08701

272860

RECORDED

APR 2 9 22 AM '94

TERRANCE E. LEE
WARREN COUNTY CLERK
BELVIDERE, N.J.

DEED

This Deed is made on July 8, 1984

BETWEEN HENRY BLUMNER residing at 16 Scotland Dr., Livingston, NJ 07039; ALBERT ROSENBERG, residing at 85 S. Edgemere Rd., Livingston, NJ 07039; STEVEN BLUMNER, residing at 143-53 Quince Ave, Flushing, NY 11355; MELVIN H. ZELLER, Trustee, Lilo Gartenberg Residuary Trust, residing at 500 Morris Ave., Springfield, NJ 07081; and EMMANUEL PODHORETZ

whose address is 66-36 Yellowstone Blvd., Apt. 23K, Queens, Long Island, New York 11375 referred to as the Grantor.

AND

ISE AMERICA, INC., a corporation of the State of Delaware

whose post office address is 750 Airport Road, Lakewood, NJ 08701 referred to as the Grantee.

The words "Grantor" and "Grantee" shall mean all Grantors and all Grantees listed above.

Transfer of Ownership. The Grantor grants and conveys (transfers ownership of) the property described below to the Grantee. This transfer is made for the sum of TWENTY-TWO THOUSAND THIRTY-EIGHT DOLLARS and no/100----- (\$22,038.00)
The Grantor acknowledges receipt of this money.

Tax Map Reference. (N.J.S.A. 46:15-2.1) Municipality of Township of Franklin
Block No. 27 Lot No. Part of Lot 1 Account No.
☐ No property tax identification number is available on the date of this deed. (Check box if applicable.)

Property. The property consists of the land and all the buildings and structures on the land in the Township of Franklin
County of Warren and State of New Jersey. The legal description is:

Description of property to be merged with Lot 2, Block 27, Franklin Township, Warren County, New Jersey.

BEGINNING at an iron set for a corner in the southerly line of the now or formerly Erie Lackawanna Railroad Company, said corner being the beginning of course 1 of tract 2 as recorded in deed book 582, page 163; thence

(1) South 16 degrees 38 minutes East 800.00 feet to an iron set for a corner; thence

(2) South 61 degrees 04 minutes West 100.00 feet to an iron set for a corner; thence

(3) North 16 degrees 38 minutes West 800.00 feet to an iron set for a corner in the aforementioned southerly line of the aforementioned Erie Lackawanna Railroad Company; thence

(4) Along said southerly line North 61 degrees 04 minutes East 100.00 feet to the place of Beginning.

CONTAINING 1.794 Acres as surveyed by George A. Sniffin, Land Surveyor, May 23, 1984.

Subject to a 15 foot wide easement to the Elizabeth Town Gas Company as the same now passes through the northerly end of the above-described property.

Subject to any and all easements and covenants of record.

The above description being drawn by George A. Sniffin, L.S. No. 20381 in accordance with a survey dated May 23, 1984.

BEING part of Lot 1 in Block 27 as shown on the Municipal Tax Map

Prepared by: *Harry K. Seybolt*
(N.J.S.A. 46:15-13) (Print name below signature)

continued.....

Recorded 9/6/84
276666

1001107

of Franklin Township, Warren County, N.J.

BEING part of the same lands and premises conveyed from Henry Blummer, Albert Rosenberg and Steven Blummer to Henry Blummer, Albert Rosenberg, Steven Blummer, Joseph Gartenberg and Emmanuel Podhoretz by deed dated December 26, 1975 and recorded in the Warren County Clerk's Office in Deed Book 582, page 163.

Approved by the Franklin
Township Planning Board

William M. [Signature]
Chairman

Maria M. [Signature]
Secretary

FRANKLIN TOWNSHIP
WARREN COUNTY, N. J.
PLANNING BOARD
APPROVED June 6, 1984

1001108

DEED

This Deed is made on August 7, 1984.

BETWEEN

LILLIAN BLUMNER, wife of HENRY BLUMNER residing at 16 Scotland Drive, Livingston, New Jersey 07039; and SARA ROSENBERG, wife of ALBERT ROSENBERG
whose address is 85 S. Edgemere Road, Livingston, NJ 07039

referred to as the Grantor.

AND

ISE AMERICA, INC., a corporation of the State of Delaware

whose post office address is 750 Airport Road, Lakewood, NJ 08701

referred to as the Grantee.

The words "Grantor" and "Grantee" shall mean all Grantors and all Grantees listed above.

Transfer of Ownership. The Grantor grants and conveys (transfers ownership of) the property described below to the Grantee. This transfer is made for the sum of ONE DOLLAR (\$1.00) being the only consideration and being a sum less than \$100.00
The Grantor acknowledges receipt of this money.

Tax Map Reference. (N.J.S.A. 46:15-2.1) Municipality of Township of Franklin
Block No. 27 Lot No. Part of Lot 1 Account No.

☐ No property tax identification number is available on the date of this Deed. (Check box if applicable.)

Property. The property consists of the land and all the buildings and structures on the land in the Township of Franklin
County of Warren and State of New Jersey. The legal description is:

Description of property to be merged with Lot 2, Block 27, Franklin Township, Warren County, New Jersey.

BEGINNING at an iron set for a corner in the southerly line of the now or formerly Erie Lackawanna Railroad Company, said corner being the beginning of Course 1 of Tract 2 as recorded in Deed Book 582, page 163; thence

(1) South 16 degrees 38 minutes East 800.00 feet to an iron set for a corner; thence

(2) South 61 degrees 04 minutes West 100.00 feet to an iron set for a corner; thence

(3) North 16 degrees 38 minutes West 800.00 feet to an iron set for a corner in the aforementioned southerly line of the aforementioned Erie Lackawanna Railroad Company; thence

(4) Along said southerly line North 61 degrees 04 minutes East 100.00 feet to the place of Beginning.

CONTAINING 1.794 Acres as surveyed by George A. Sniffin, Land Surveyor, May 23, 1984.

SUBJECT to a 15 foot wide easement to the Elizabeth Town Gas Company as the same now passes through the northerly end of the above-described property.

SUBJECT to any and all easements and covenants of record.

The above description being drawn by George A. Sniffin, L.S. No. 20381 in accordance with a survey dated May 23, 1984.

BEING part of Lot 1 in Block 27 as shown on the Municipal Tax Map of Franklin Township, Warren County, N.J.

continued....

Prepared by Harry K. Seybolt, Esq.

Recorded 9/6/84

1001109

BEING part of the same lands and premises conveyed from Henry Blummer, Albert Rosenberg and Steven Blummer to Henry Blummer, Albert Rosenberg, Steven Blummer, Joseph Gartenberg and Emmanuel Podhoretz by deed dated December 26, 1975 and recorded in the Warren County Clerk's Office in Deed Book 582, page 163.

THE PURPOSE of this deed is to forever release, relinquish and discharge all right, title and interest of the grantors, if any, by way of common law, right of dower or otherwise in the above-described lands and premises.



**EVERYTHING YOU WANTED TO KNOW
ABOUT ISE FARMS,
BUT WERE TOO CHICKEN TO ASK**

Tour Handbook

**Ise Farms In-Line Egg Production and
Processing Facility**

**Ise Farms, Inc.
P.O. Box 100
Broadway, NJ 08808-0100**

1001092

ISE AMERICA, INC.
LAKEWOOD, NJ
(201) 370-8090

SEABOARD FOODS, INC.
LAKEWOOD, NJ
(201) 370-8090

DIVISIONS:

- ° Ise Farms, Inc.
Broadway, NJ (201) 454-4148
- ° Ise America, Inc., South Carolina Division
Newberry, SC (803) 276-5803
- ° Seaboard Farms, Inc., Maryland Division
Cecilton, MD (301) 755-6773
- ° Seaboard Farms, Inc., Pennsylvania Division
Lancaster, PA (717) 569-4737
- ° Seaboard Farms, Inc., Virginia Division
Bent Mountain, VA (703) 929-4204

AFFILIATES:

- ° Croton Egg Farms, Croton, OH
(614) 893-4421
- ° Croton Egg Farms, Burket, IN
(219) 491-2415

SUBSIDIARIES:

- ° Dutchland Quality Farms, Inc.
Lancaster, PA (717) 299-1135
- ° Jersey Coast Egg Producers, Inc.
Lakewood, NJ (201) 363-8080

WELCOME TO ISE FARMS!

As part of our continued expansion program, Broadway, New Jersey was chosen as the site for our newest, state-of-the-art, in-line processing facility.

We are proud of this new, computerized facility and consider it to be one of the most sophisticated, automated egg production installations in the world.

This booklet will provide a souvenir and a review, in abbreviated form, of the guided tour which is designed to help you . . .

GET TO KNOW US BETTER.

STOP #1

GENERATOR BUILDING

This generator building houses the emergency power back-up system and the water supply system for the poultry houses and egg processing plant. Each of the four generators has the capacity to provide 275 kilowatts of power per hour. Should outside power be interrupted, the generators would automatically come on to provide power for the poultry houses and plant.

STOP #2

FEED MILL

The feed mill is a 30 ton per hour batch-type mill. It has the capacity to store 260,000 bushels of dry corn in the large tank, which provides 90 days corn usage. Ise Farms also has a dryer that will dry 20% moisture corn down to 15% moisture at a rate of 1,000 bushels per hour. There are truck scales under the load-out area that are used to weigh ingredients in, and finished product out.

The mill is computer operated. Once the desired feed formula is programmed into it, all the ingredients are pulled from a combination of overhead storage tanks and dropped into a mixer to produce the finished poultry feed.

The railroad siding allows Ise Farms to bring in, by rail, 4 hopper-drop rail cars for corn or soybean meal.

STOP #3

LAYER HOUSE #14 - BIRD LEVEL

This high-rise controlled environment house, one of 14 in the complex, has the following specification:

- Dimensions: 530 ft. x 52 ft.
- Capacity: 84,672 birds in 12,096 cages, each measuring 14" x 24". Seven birds are placed in each cage, allowing 48 sq. in. per bird.

FEATURES:

- Six, four-deck high cage rows.
- A chain feeder system that travels at 40 feet per minute. Twenty-five minutes are required to make one complete cycle.
- 12,096 water cups provide a continuous supply of fresh, clean water.
- Two rows of ventilation shutters on both outside walls of each house at ceiling level. Shutters are automatically raised and lowered according to temperature and static pressure levels.
- 294 40-watt light bulbs are controlled by time clocks to provide the optimal amount of daylight hours (generally 17). The light intensity is automatically controlled by a light rheostat.
- Two outside feed bins with a 24-ton capacity give each house a five day inventory of poultry feed. Freshly mixed feed is delivered to each house at least three times per week.

STOP #4

LAYER HOUSE #14 - PIT LEVEL

The pit level of each house provides storage for the poultry manure, which is moved out twice a year to be used as fertilizer for crops.

Twenty-six 48-inch fans, each thermostatically controlled, move air through the ventilation shutters, seen upstairs, across the birds and out these exhaust fans. This provides proper air circulation and has a drying effect on the manure.

Fan capability is seven cubic feet of air per minute per bird, assuring each bird a continuous and plentiful supply of fresh air. In the winter months this air movement is reduced to maintain optimal house temperatures of approximately 80°F.

STOP #5

PROCESSING MACHINE ORIENTOR

At this point, eggs are staged for going into the washer. Apparent "leakers" and "dirties" are removed and replaced with good eggs for maximum efficiency.

STOP #6

EGG WASHER

Every egg travels through the egg washer. Wash water is maintained at 110°F., while rinse water temperature is at 120°F. 1,540 gallons of water are used each day, along with 20 pounds of egg detergent, to provide a sparkling clean egg.

Each egg is rolled over and over by automatic revolving rollers. At the same time, 28 brushes rotate gently against the egg to remove all foreign matter.

STOP #7

EGG OILER

Each egg goes through an egg oiling machine. Four gallons of egg oil are used each day to close the egg shell pores and help retain the freshness advantage derived from an in-line operation.

STOP #8

CANDLING BOOTH

At this stage, eggs move across a candling table. An incandescent light, shining from underneath, reveals interior quality. Those eggs of inferior quality are hand-removed at this time from the table.

STOP#9

PROCESSING MACHINE SCALES AND COMPUTER

The scale system on the Staalkat processing machine consists of 12 electronically operated scales that weigh each egg, sizes each egg, and sends each egg to the packing lane by size. The egg weights for a given size are determined by U.S.D.A. specifications and customer requirements.

STOP#10

PROCESSING MACHINE PACKING HEADS

The Staalkat processing machine is capable of washing, candling, oiling and sizing 140 30-dozen cases of eggs per hour. Each packing head and out-going belt can pack up to 60 cases per hour.

STOP#11

USDA GRADING

Ise Farms employs a resident USDA Grader 100 percent of processing time to help assure a quality product for our customers. Each lot of eggs produced and processed at Ise Farms is graded and certified to USDA standards.

STOP #12

EGG COOLER

Our egg cooler has been built with a 13,000-case capacity, representing seven days' production. However, in most cases, eggs are shipped directly to the customer the same day they are laid. Temperature is maintained at 55°F. with 75% relative humidity, conditions considered ideal by the USDA for an egg cooler.

STOP #13

DRY STORAGE AREA

This room measures 120 ft. x 80 ft. and is capable of storing as much as two weeks' supply of packaging and shipping materials.

STOP #14

GENERAL OFFICE AREA

The office area is comprised of the General Manager's office, Controller's office, Reception area, Accounting office, Processing Plant Manager's office, Production Manager's office, lunch room and a large glassed room above the offices that is used as a conference room and processing plant observation room.

The Accounting Department is totally computerized.

ISE FARMS STAFF

General Manager

Keith Pritchard

Controller

Ed Lan

Office Staff

Jean Huber

Yvonne Iverson

Tatianna Pritchard

Production Department

Production Manager

Frank Bennett

Asst. Production Manager

Masao Igawa

Unit Managers

Francisco Figueroa

Angel Gonzalez

Kathy Taborelli

Herminio Carrasco

Gilberto Figueroa

Dwayne Jago

Augustin Ferez

Feed Mill Manager

Jim Harvat

Security

Thomas DeGroat

Dennis Ritter

Maintenance

John Bobinis

Relief Unit Managers

Kevin Edwards

Richard Thomas

Raymond Smith

Guillermo Gonzalez

Grounds Maintenance

Raymond Cruz

Clean-Up Department

Linda Lee Williamson

Kandy Read

Robin Stull

George Bulted

Edna Koyt

Processing Department

Plant Manager

Bill Decker

Asst. Plant Manager

Caroline Treadway

Quality Control

Joni Pollock

Maintenance Manager

Oliver DeVatt

Dry Storage

Basil White

Egg Cooler

Foreman - Brian Deemer

Clive Gayle

Headley Bailly

Wayne Rittenhouse

Cesar Negron

Robert VanderGraff

Belt Walkers

Virgil Deemer

Randolf Swift

Celestino Gonzales

Processing Machine #1

Crew Leader:

Cindy Fentzlaff

Asst Crew Leader:

Brenda Cooper

Debbie Suruda

Esther Cooper

Joyce Van Camp

Emma Derringer

Sara Radin

Kim Freeman

Keli Lindaberry

Bobby Radin

Betty Lasik

Jim Bolmer

Jeff Bolmer

Tammie Carpenter

Processing Machine #2

Crew Leader:

Phyllis Hartman

Asst. Crew Leader:

Anibal Gonzales

Luis Gonzales, Sr.

Luis Gonzales, Jr.

Carmin Gonzales

Efrain Gonzales

David Gonzales

Roberto Ortiz

Juanita Werkheisser

Thich Khai Huynh

Evelyn Dalrymple

Elizabeth Negron

Franco Ramirez

GENERAL INFORMATION

- Ise Farms employs 71 individuals at the present time.
- 280,000 pounds of feed are consumed daily by the 1.2 million birds housed at this complex. This equates to 51,000 tons per year...
- Within this complex, there are over 54 miles of egg belts used for conveying the eggs from the layer houses to the processing plant.
- There are 46 miles of feeder chain used to distribute feed among 14 houses.
- Approximately 24.5 million dozen eggs will be produced each year at Ise Farms.



OUR MOTTO

It is our privilege and joy to produce quality products, sharing the nurturing of new life. Everyday, let's dedicate ourselves in serving the people of the world.